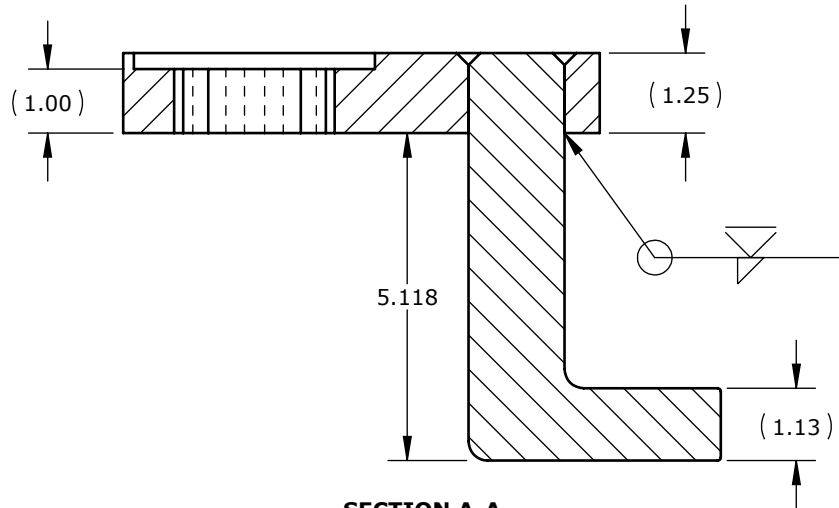
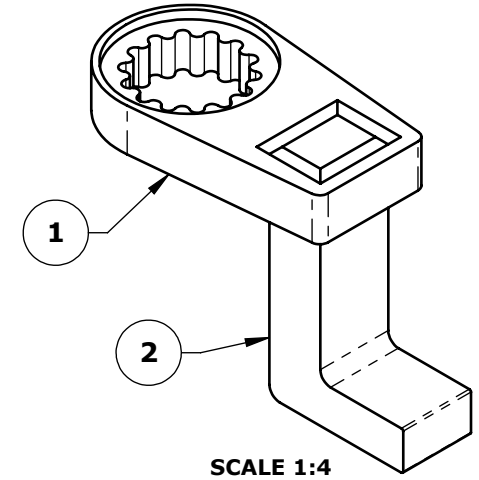
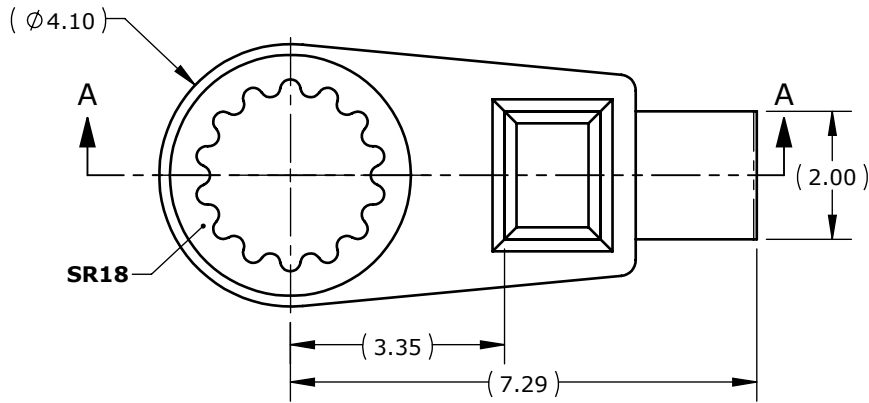


DO NOT SCALE DRAWING



RELEASED FOR FABRICATION
ENGINEERING N.D. DATE 18.04.06

NOTES:

FINISH: YELLOW CHROMATE DIP

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	28406B	BLANK-5.91-1.5/1.5-7.96-1.0-SR18	1
2	28407B	ARM-5.53-3.5-1.5-90	1

REV.	DESCRIPTION	ENG.	E.C.O.	YY.MM.DD
B	28406B WAS A, 28407B WAS A		N.D.	18.04.06

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES.

TOLERANCES AND SURFACE FINISH:

DECIMAL	LINEAR	ANGULAR	T.I.R.	POSITION	FINISH
.xxxx	±.002	±.05°	.002	Ø.002	32RA
.xxx	±.005	±.10°	.005	Ø.005	63RA
.xx	±.010	±.25°	.010	Ø.010	125RA
.x	±.020	±.50°	.020	Ø.020	250RA
.	±.063	±1.0°	.063	Ø.063	500RA

BREAK EDGES, UNLESS NOTED .016±.003 x 45°
FILLETS, UNLESS NOTED R.010±.003

C.A.D. SCALE 1:3		
MATERIAL		
WEIGHT		
DRAWN	NAME	YY.MM.DD
ENG. CHKD	D.S.	
Q.A. CHKD	A.M.	
MFG. CHKD	P.M.	
ENG. APPD	D.S.	

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RA-5.12-3.35/7.29-90-50DX-1.25-SR18

Third Angle Projection

DWG. NO.	REV. SHT.	SZ.
28405B	1/1	A