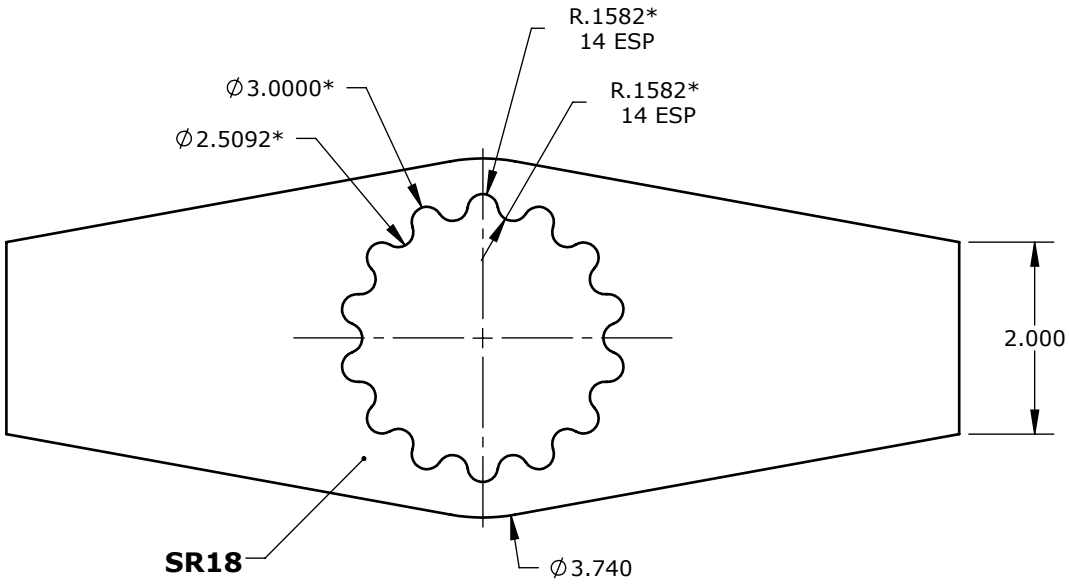
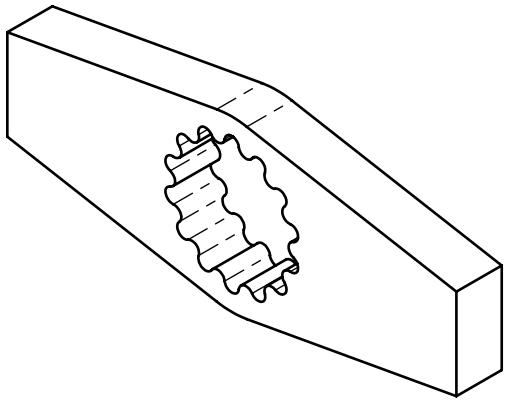
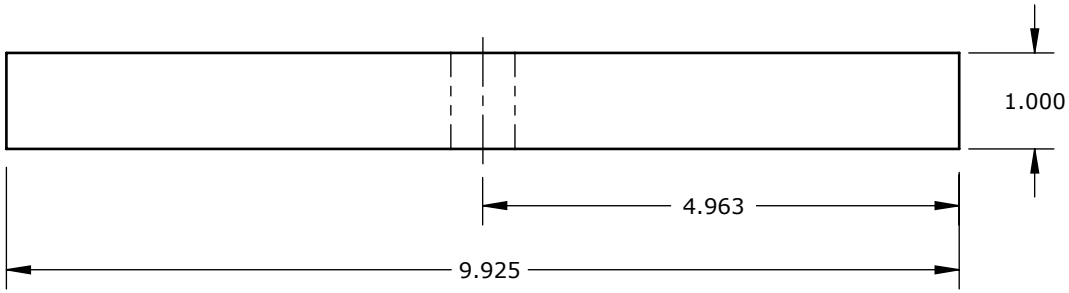
DO NOT SCALE DRAWING







RELEASED FOR FABRICATION
ENGINEERING N.D. DATE 16.10.20

NOTES:

USE NWT GAUGE SR18-INTERNAL TO CHECK SERPENTINE (DIMENSIONS MARKED *)

REV.	DESCRIPTION	ENG.	E.C.O.	YY.MM.DD

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES.

TOLERANCES AND SURFACE FINISH:

DECIMAL	LINEAR	ANGULAR	T.I.R.	POSITION	FINISH
.xxxx	±.002	±.05°	.002	Ø.002	32RA
.xxx	±.005	±.10°	.005	Ø.005	63RA
.xx	±.010	±.25°	.010	Ø.010	125RA
.x	±.020	±.50°	.020	Ø.020	250RA
.	±.063	±1.0°	.063	Ø.063	500RA

BREAK EDGES, UNLESS NOTED .016±.003 x 45°
FILLETS, UNLESS NOTED R.010±.003

C.A.D. SCALE	1:2	
MATERIAL	T1	
WEIGHT		
	NAME	YY.MM.DD
DRAWN	N.D.	16.10.11
ENG. CHKD	D.S.	
Q.A. CHKD	K.P.	
MFG. CHKD	P.M.	
ENG. APPD	D.S.	

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TITLE

BLANK 2PT WELDABLE 50DX SR18

Third Angle Projection

DWG. NO.	REV.	SHT.	SZ.
26121A		1/1	A